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• Clean and degrease the crankcase mating surfaces (both surfaces). • Fit the dowel pins 1 into the left crankcase. • Apply SUZUKI BOND to the both crankcases. , 99000-31110: SUZUKI BOND •1215• or equivalent * Coat the sealant evenly without break. Page 102. 3-58 ENGINE • Fit the radiator hose guide 2.

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